
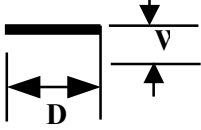
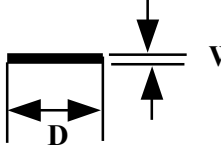





VISUAL INSPECTION		
DEFFECT TYPE	A GRADE	B GRADE
<p style="text-align: center;">Dark & Bright Spot (Foreign Material / Stain / Dust)</p> 	<p style="text-align: center;">$D < 1.2$ $N \leq 1$</p>	<p style="text-align: center;">$D > 1.2$ $N > 3$</p>
<p style="text-align: center;">Bright Line (Light Lint) / Dark Line (Dark Lint/Hair)</p> 	<p style="text-align: center;">$W < 0.1$ $L \leq 1.0$</p>	<p style="text-align: center;">$W > 0.1$ $L > 2.0$</p>
<p style="text-align: center;">Polarizer Scratch</p> 	<p style="text-align: center;">$W \leq 0.05$ $0.3 < L \leq 20.0$ $N \leq 1$</p>	<p style="text-align: center;">$W > 0.1$ $L > 20.0$</p>
<p style="text-align: center;">Polarizer Dent / Bubble</p> 	<p style="text-align: center;">$D < 1.2$ $N \leq 1$</p>	<p style="text-align: center;">$D > 1.2$</p>
<p style="text-align: center;">Max. Allowable Number of Defects</p>	<p style="text-align: center;">$N \leq 3$</p>	<p style="text-align: center;">$N > 5$</p>

[D : Diameter / W : Width / L : Length / N : Count]



ELECTRICAL INSPECTION		
DEFECTION TYPE	A GRADE	B GRADE
BRIGHT DOT(FIG. 1)		
RANDOM	$N \leq 2$ (Green ≤ 2)	$N > 3$ (Green > 4)
TWO ADJACENT	$N = 0$	$N > 1$
DARK DOT(FIG. 2)		
RANDOM	$N \leq 2$	$N > 3$
TWO ADJACENT	$N = 0$	$N > 1$
THREE ADJACENT		$N > 1$
FOUR ADJACENT MORE ADJACENT	$N = 0$	$N = 0$
MAXIMUM ALLOWABLE NUMBER OF DOT DEFECT	$N \leq 3$	$N > 6$
MINIMUM DISTANCE BETWEEN DEFECTS	X	X
BRIGHT DOT TO BRIGHT DOT	$L > 30\text{mm}$	$L \leq 15\text{mm}$
DARK DOT TO DARK DOT	$L > 20\text{mm}$	$L \leq 5\text{mm}$
[L : Length / N : Count]		
INSPECTION PATTERN FOR ELECTRICAL DEFECT SHOULD BE PURE R, G, B, BLACK & V		